Installation Guide

Aluminium 4 Panel Stacker Windows

Simply DOORS & WINDOWS

PART OF THE *Simply* HOME IMPROVEMENTS GROUP

Hardware List:

- Set of Rollers (3 top + 3 Bottom) - fig.1
- Set of Deadbolt pulls - fig. 2

[Fig.1]

[Fig.2]

Please Note:

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Part List:

- Top frame 1pc
- Bottom frame 1pc
- Left frame 1pc
- Right frame 1pc
- Window panels 4pcs

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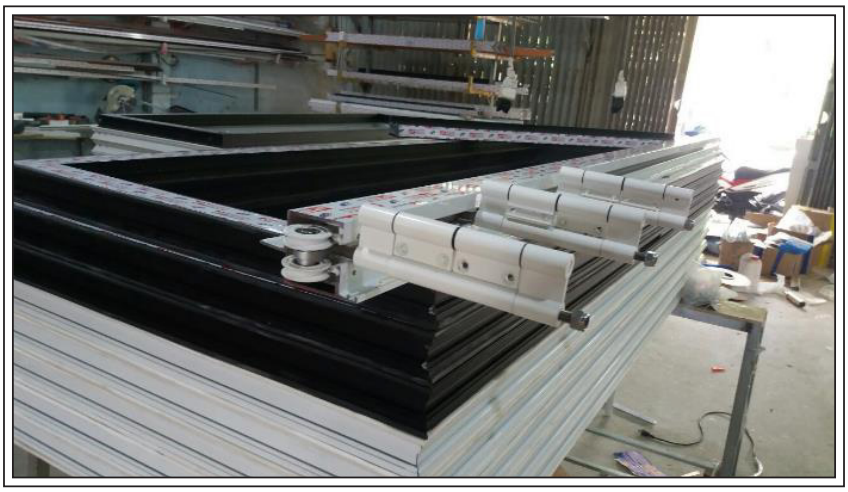
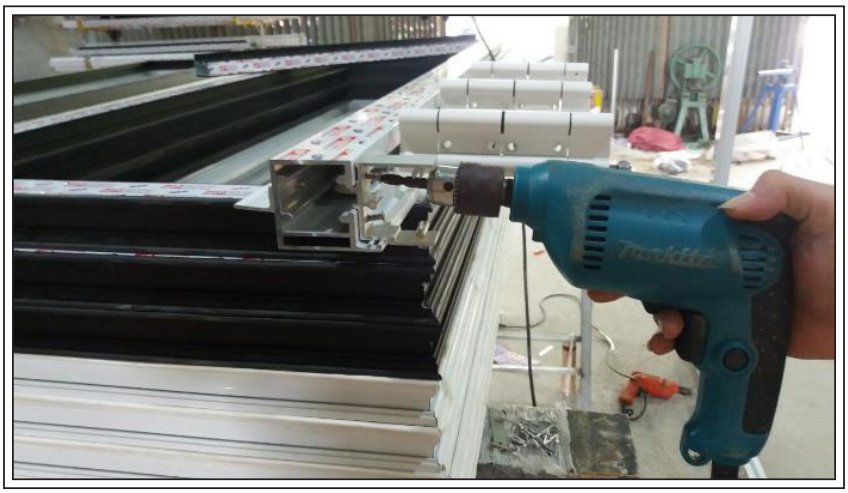
Assembly:

STEP # 1:

- Remove one of corner block at the end of top frame
- Slide 3 top rollers into top frame tracker [Fig. 1]
- Re-assemble the corner block to the end of top frame [Fig. 2]



[Fig.1]



[Fig.2]

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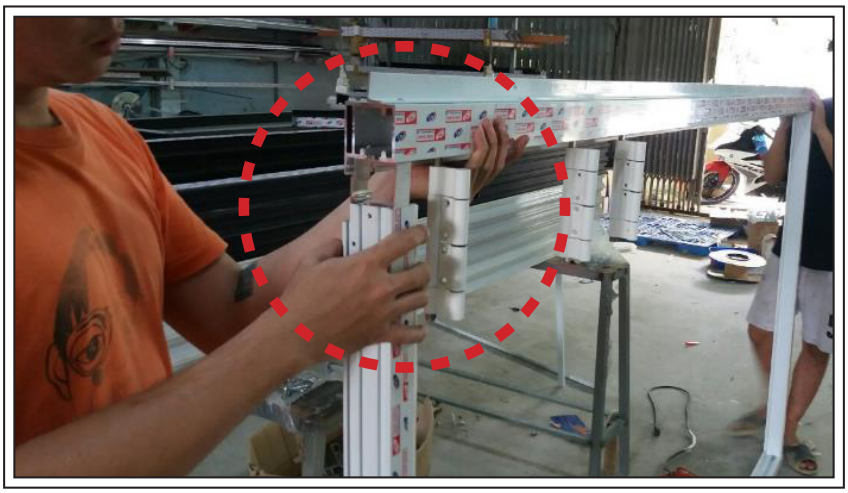
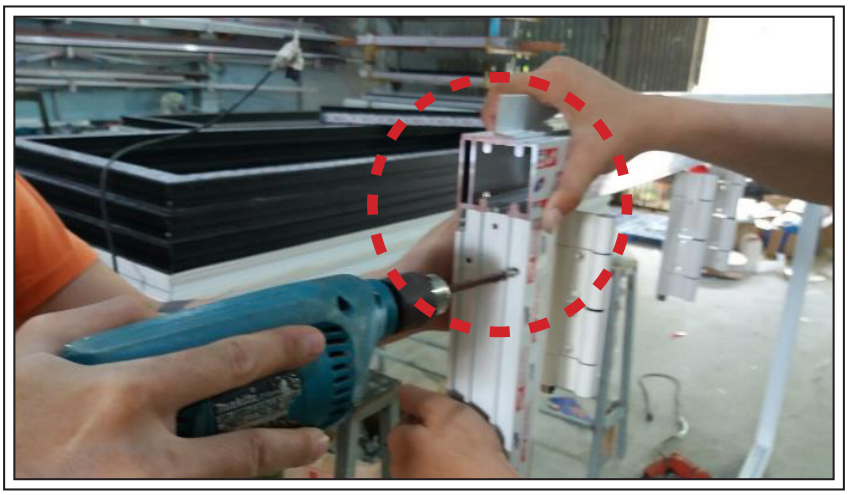
Assembly:

STEP #2:

- Connect the top frame with corner blocks to the left-side frame and right-side frame, make sure join is exactly at a 90 degree angle [Fig. 3], then tighten 3 stainless steel screws [Fig. 4] for each corner



[Fig.3]



[Fig.4]

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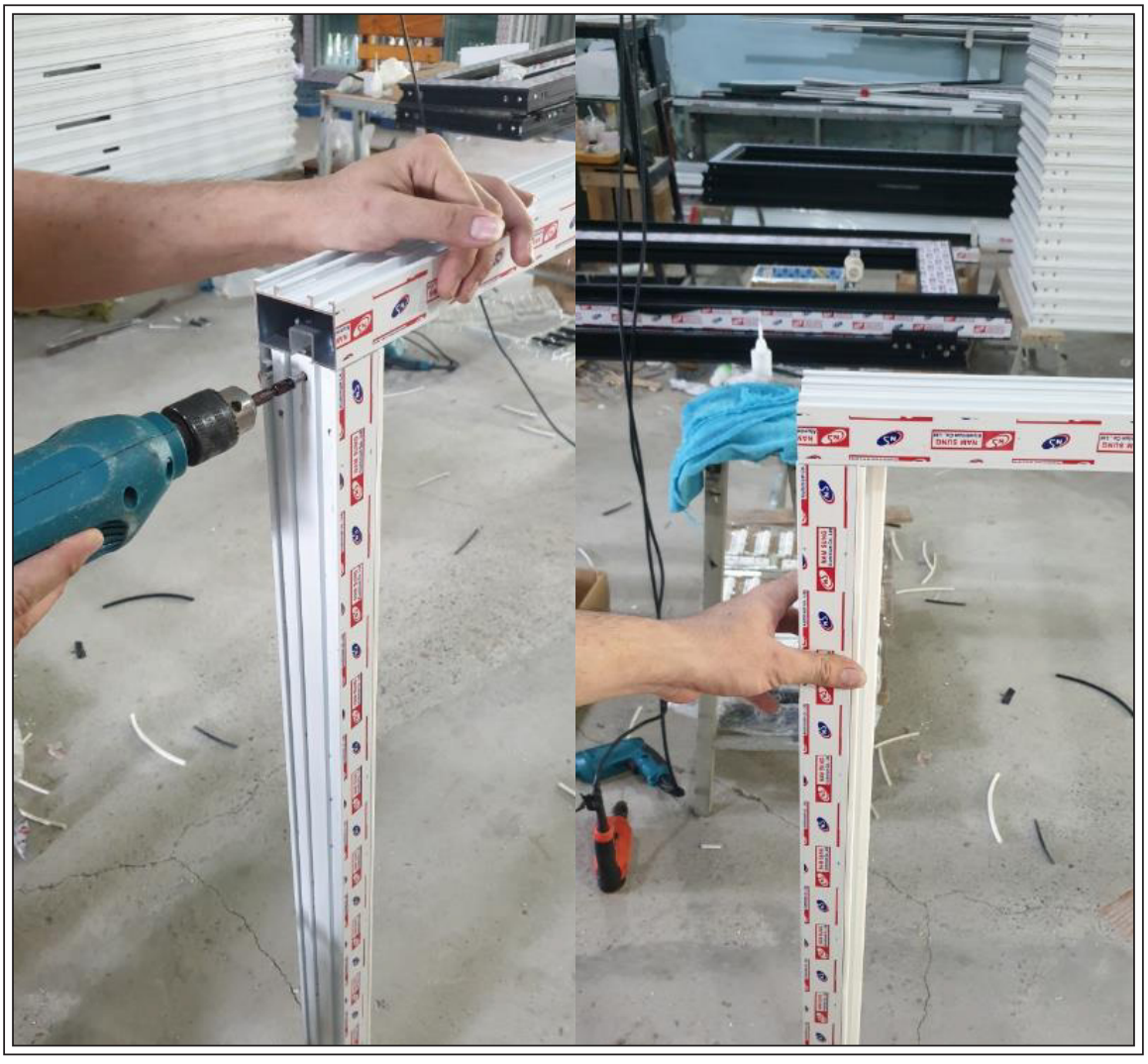
Assembly:

STEP #3:

- Connect the bottom frame to right-side frame at a 90 degree angle and repeat for left bottom-end, then carefully tighten 3 stainless steel screws from hardware-list [Fig. 5]



[Fig.5]

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Assembly:

STEP #4:

- Re-check 4 corners, tighten screws correctly to have a full frame assembled [Fig. 6]

[Fig.6]

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Assembly:

STEP #5:

- Stand up all 4 panels to make sure they are in correct order.
  The panels should be marked on the inside 1,2,3,4 - left to right

[Fig.7]

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Assembly:

STEP # 6:

- Assemble the first top roller hinge & first bottom roller hinge to panel 1. [Fig 8+9]

[Fig.8]

[Fig.9]

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Assembly:

STEP # 7:

- Connect Panel 2 to Panel 1 using top and bottom hinges [Fig. 10+11]
- Assembled Panels 1-2- [Fig. 12]

[Fig.10]

[Fig.11]

[Fig.12]

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Assembly:

STEP #8:

- Assemble the 2nd top roller hinge & 2nd bottom roller hinge to the other side of panel 2 [Fig 13+14]
- Connect Panel 3 to Panel 2 using top and bottom hinges
- Assembled Panels 1-3- [Fig. 15]

[Fig.13]

[Fig.14]

[Fig.15]

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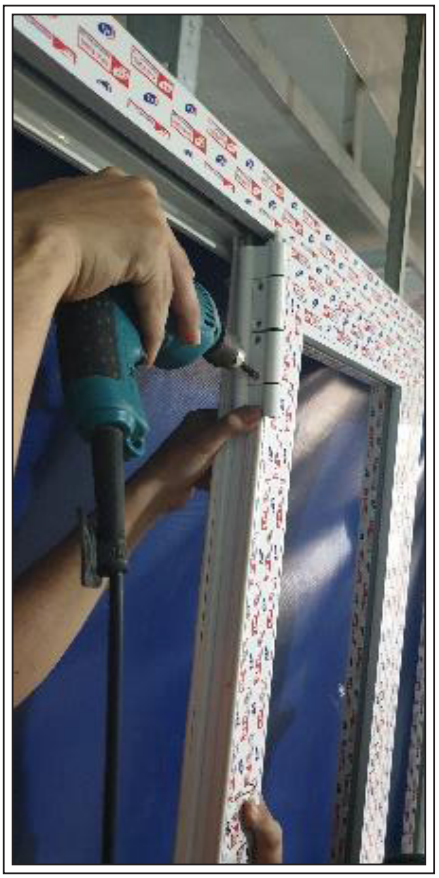
Assembly:

STEP #9:

- Assemble the 3rd top roller hinge & 3rd bottom roller hinge to the other side of panel 3 [Fig. 16] [Fig.17] [Fig.18]



[Fig.16]

[Fig.17]

[Fig.18]

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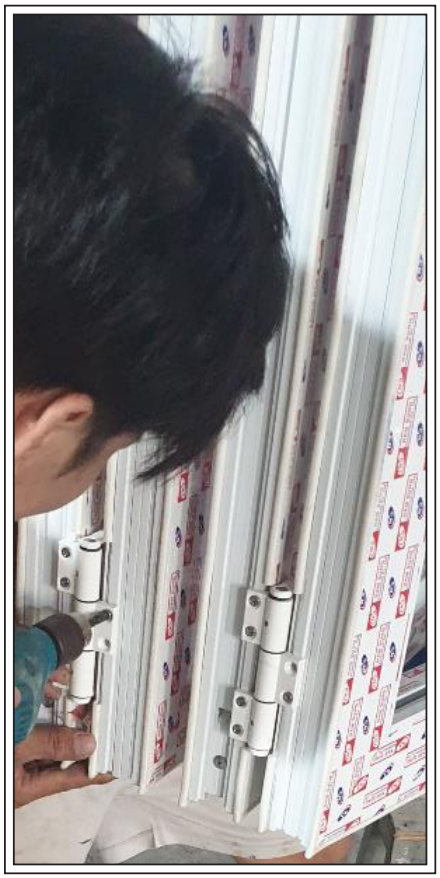
Assembly:

STEP # 10:

- Connect Panel 4 to Panel 3 using top and bottom hinges [Fig. 19] [Fig.20] [Fig.21]

[Fig.19]



[Fig.20]

[Fig.21]

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Assembly:

Completed

- Assembled Panels 1-4

[4 panel stacking window, open both ways, view from outside]

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