Installation Guide

Aluminium 4 Panel Stacker Doors

Simply DOORS & WINDOWS

Hardware List:

- Top Hanger
- Bottom Guide Roller
- Lock set
- screws for assembling door frames

[Top Hanger]

[Bottom Guide Roller]

[Lock Set]

[screws for assembling frames]

[Full Set of Hardware]

Please Note:

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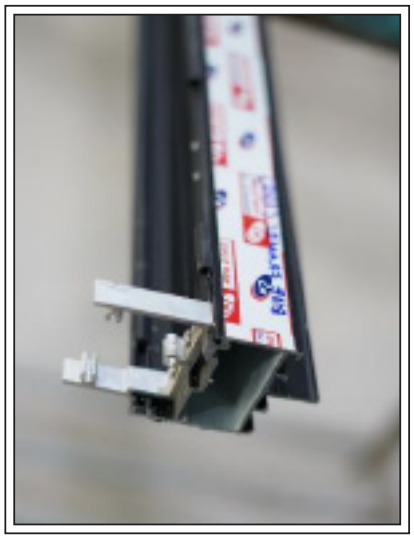
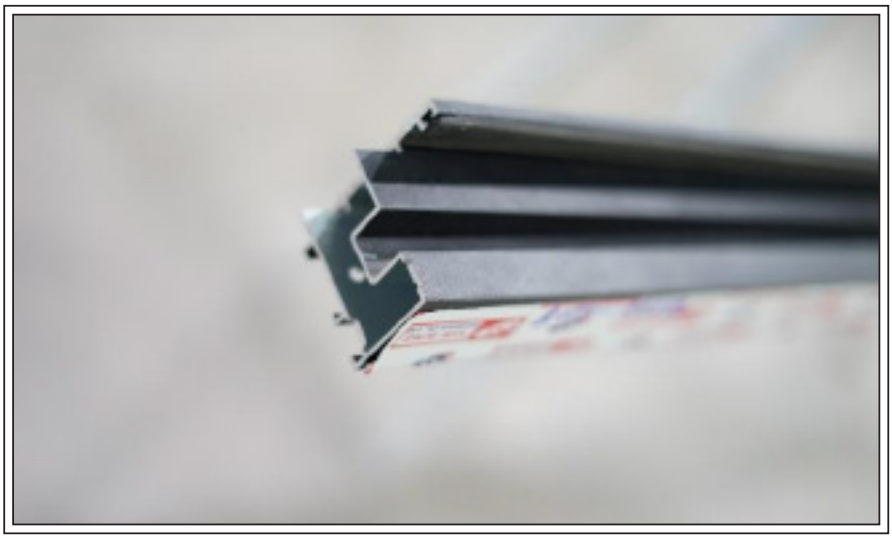
Part List:

[Left-side frame]

[Top frame]



[Right-side frame]



[Bottom frame]

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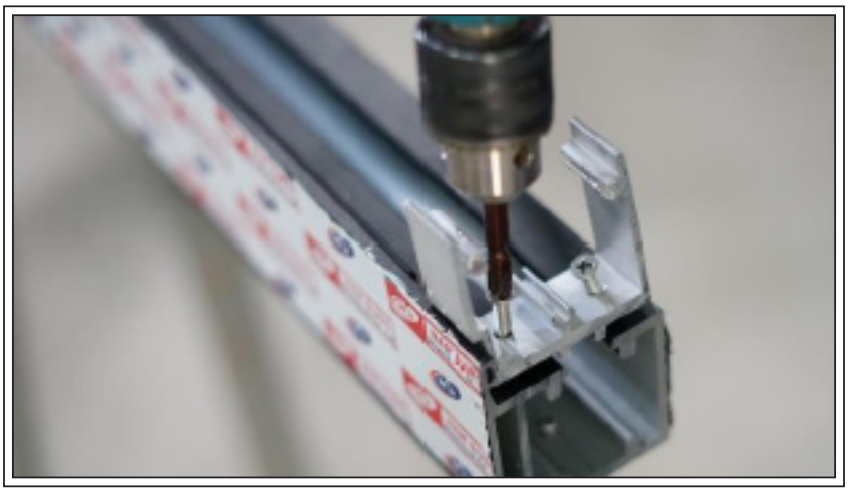
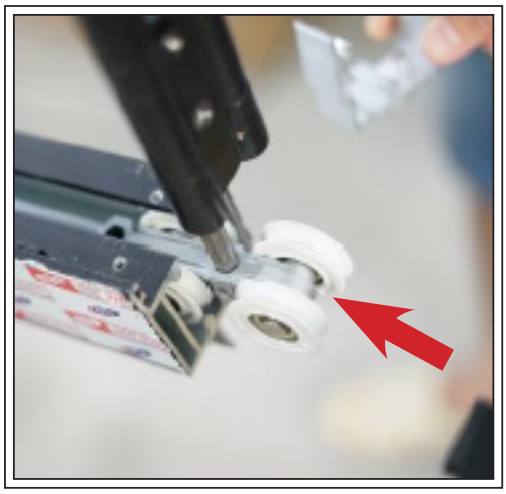
Assembly:

STEP #1:

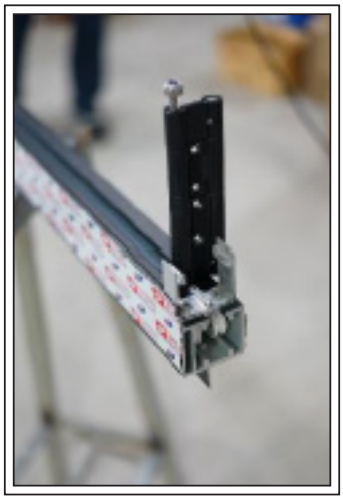
- Release 2 stainless steel screws from the U-bracket at one end of the top bar frame [Fig. 1]
- Fit the top hinge hanger to the top frame tracker where the 3 panels will follow [Fig. 2] x1
- Re-secure & tighten the U-bracket again [Fig. 3] to have the top hinge hanger on top frame [Fig. 4]



[Fig.1]



[Fig.2]



[Fig.3]

[Fig.4]

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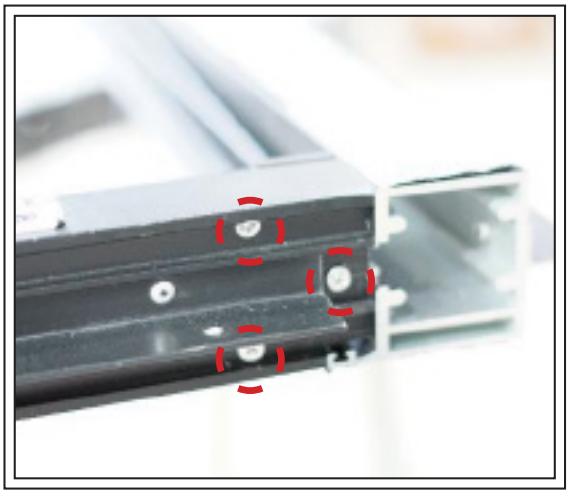
Assembly:

STEP #2:

- Join the top frame to the left-side frame, make sure the join is at 90 degrees [Fig. 5]
- Repeat for right side frame
- Tighten 3 stainless steel screws on each side [Fig. 6] from hardware-list

[Fig.5] x 2



[Fig.6] x2

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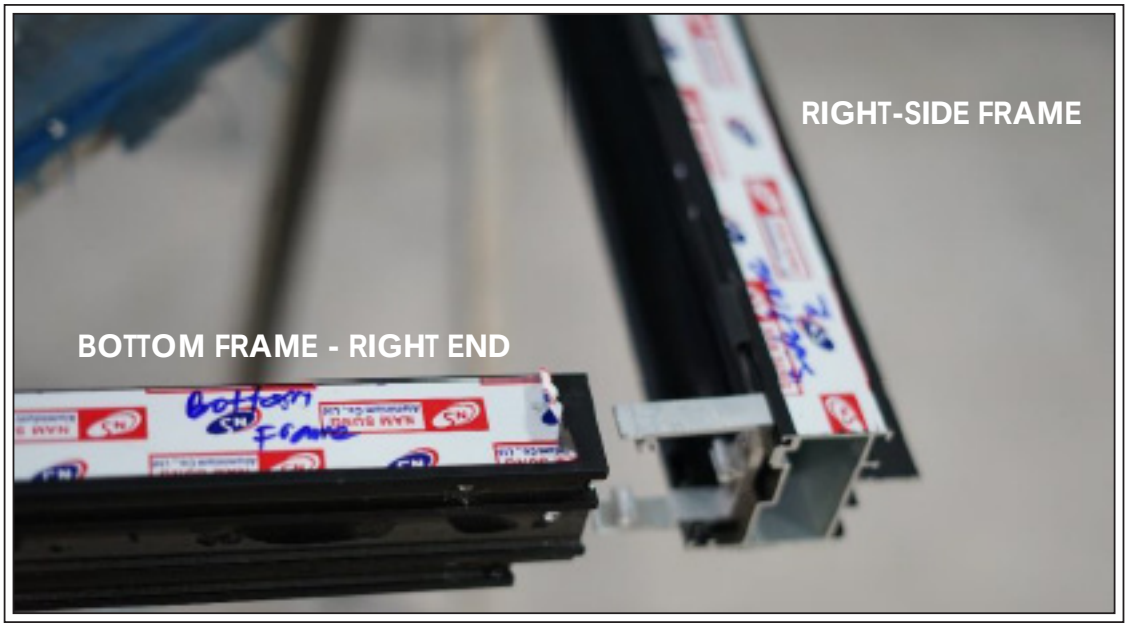
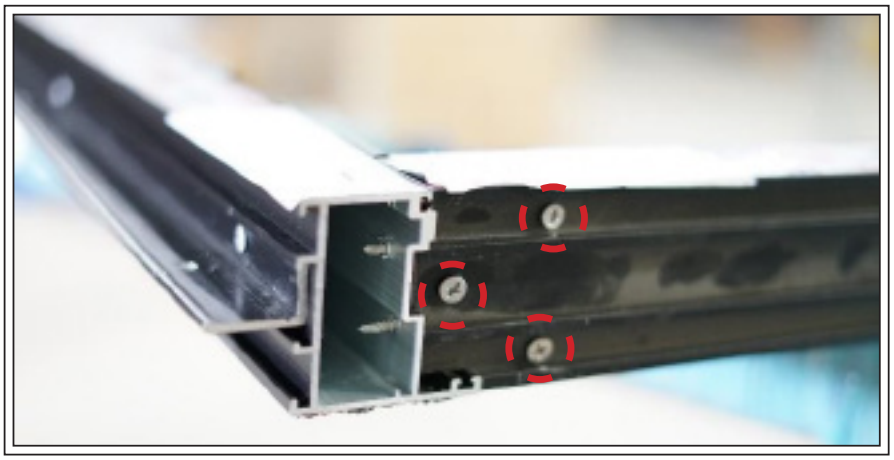
Assembly:

STEP #3:

- Join the bottom frame to the right-side frame, make sure the join is at 90 degrees [Fig. 7]
- Repeat for left side frame
- Tighten 3 stainless steel screws on each side [Fig. 8] from hardware-list



[Fig.7] x2



[Fig. 8] x2

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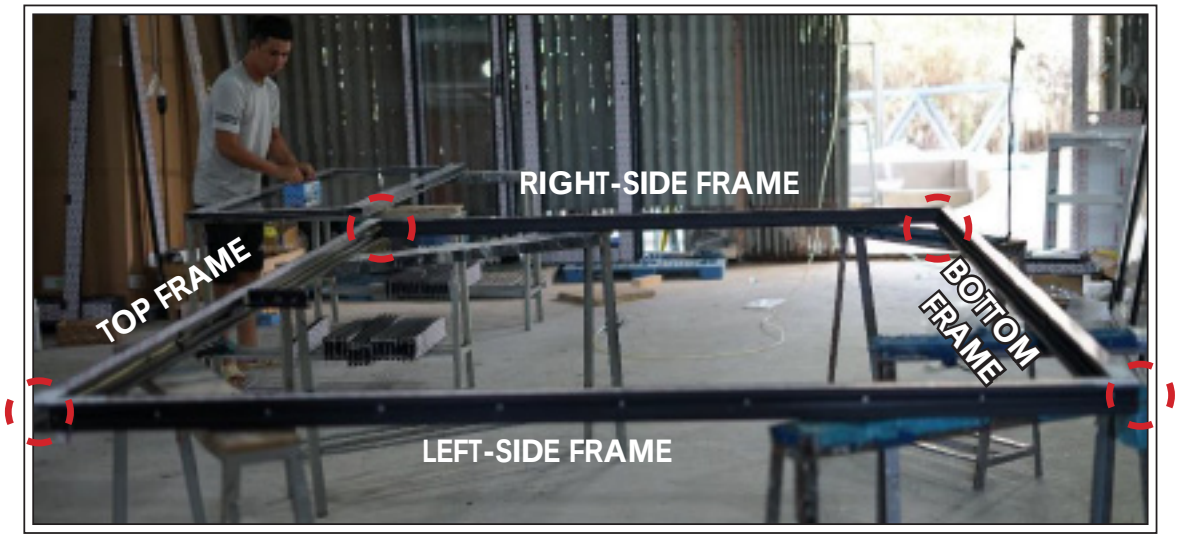
Assembly:

STEP #4:

- Re-check 4 corners and make sure screws are tightened correctly[Fig. 9]
- Level floor & wall frames, stand the full frame into position [Fig. 10]



[Fig.9]

[Fig.10]

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Assembly:

STEP #5:

- Using a level [Fig. 11], make sure the full frame on the wall is square.
- Secure the full frame using fasteners supplied by installer [Fig. 12]

[Fig.11]

[Fig.12]

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Assembly:

STEP #7:

- After the frame is secured in position, align first panel (labelled 4) [Fig. 13] to frame **Panel must be supported before screws tightened.**
- Tighten 2 screws at middle hinge [Fig. 14]
- Tighten 2 screws at top hinge [Fig. 15]
- Tighten 2 screws at bottom hinge [Fig. 16]

(All screw holes are pre-drilled for the hinges, and the first panel is the panel hinged to the right hand frame from outside view, this panel marked "4" on glass) [Fig. 13]

*Please note, if your door is configured 1 right, 3 left outside view, start with panel 1

[Fig.13]

Panel must be supported, before screws tightened

[Fig.14]

[Fig.15]

[Fig.16]

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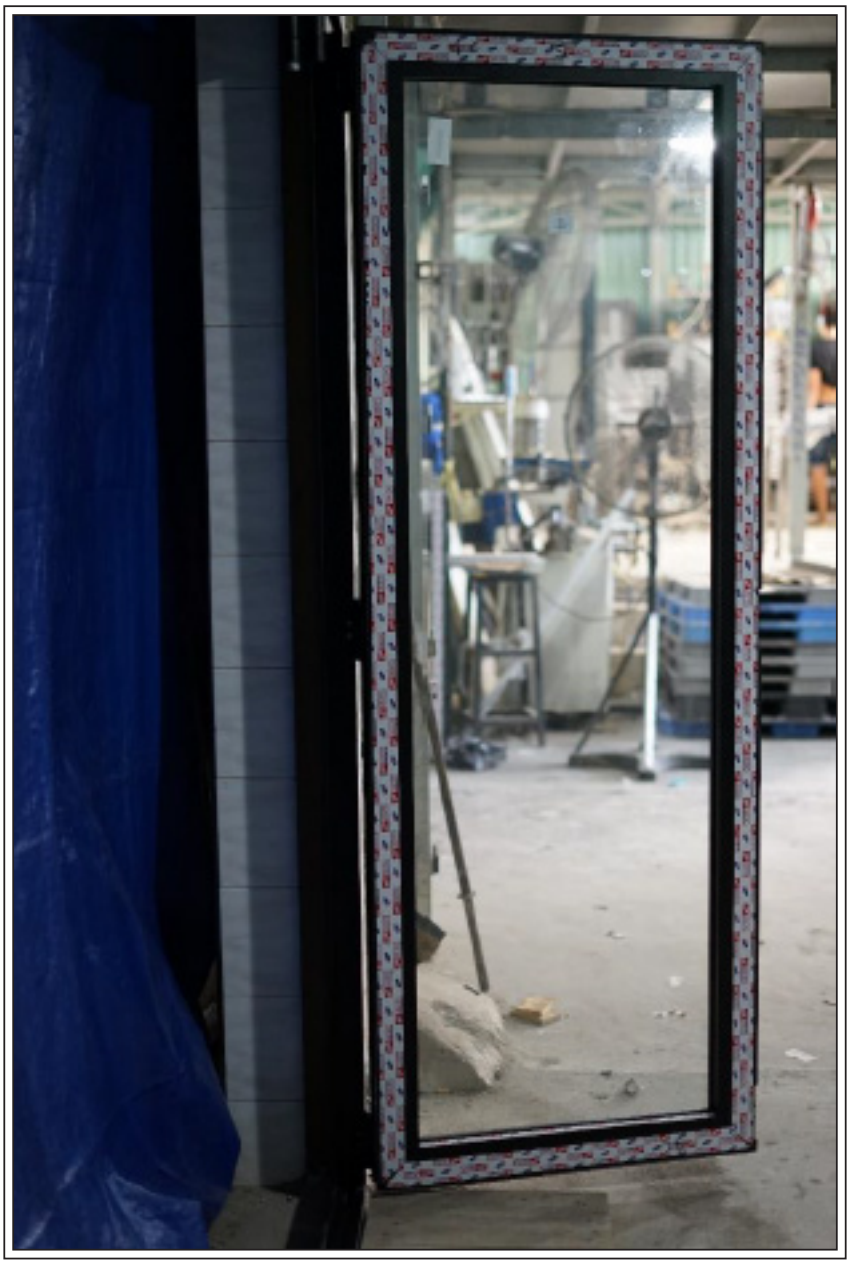
Assembly:

Complete First Panel View



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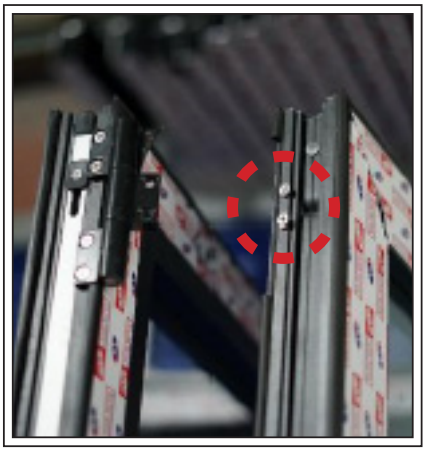
Assembly:

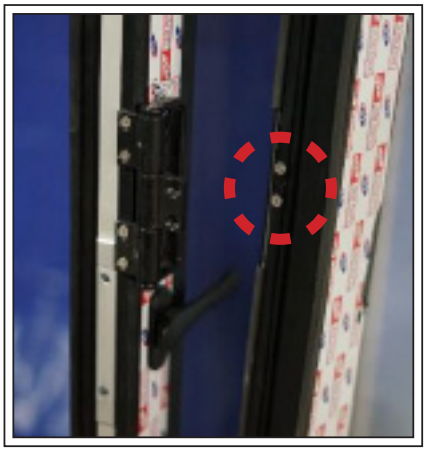
STEP #8:

- Take 2nd panel, which is marked "3" on glass, align to first panel
- Secure 2 screws at middle hinge [Fig. 18] to middle hinge first
- Continue secure 2 screws at top hinge [Fig. 17]
- Then 2 screws at bottom hinge to finish install 2nd panel [Fig. 19]

(All screw holes for hinges are pre-drilled, and he 2nd panel is the panel mark "3" on glass)



[Fig.17]



[Fig.18]

[Fig.19]

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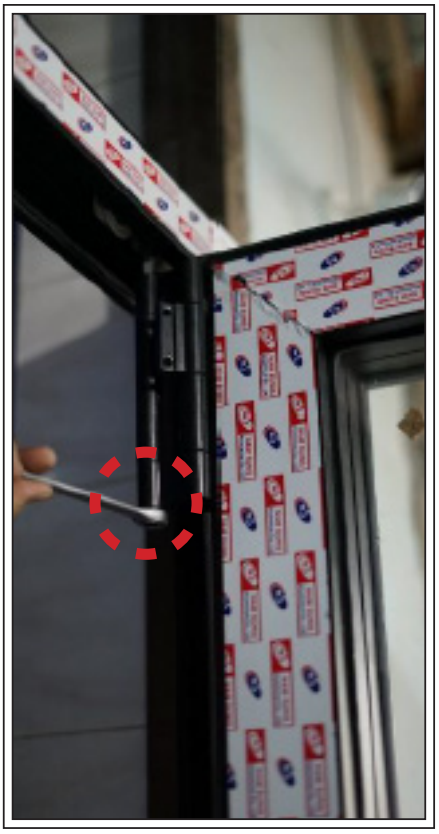
Assembly:

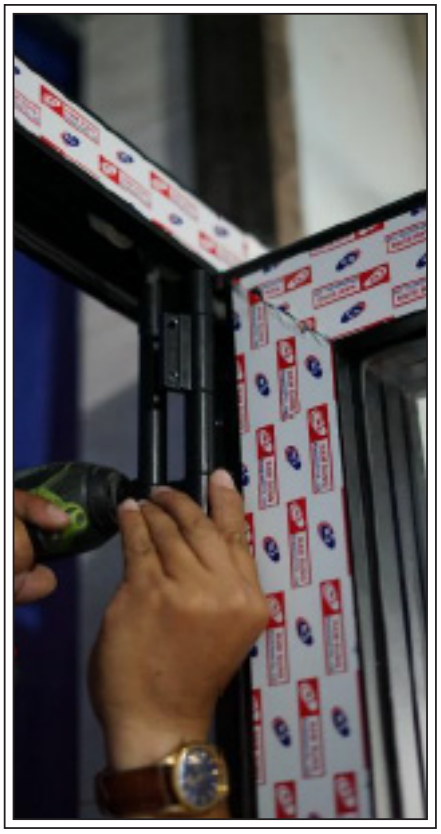
STEP #9:

- Before installing the 3rd panel, release the hex-nut on the top roller hanger [Fig. 20, 21] so that the hanger hinge can be moved up or down in order to secure to the 3rd panel
- Secure 2 screws at top hanger hinge first [Fig. 22]



[Fig. 20]

[Fig. 21]



[Fig. 22]

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Assembly:

STEP #10:

- Fit the hex-nut on top hanger hinge again, this step allows adjustment of the 2nd panel up or down [Fig. 23]

(The 2nd panel is the panel marked "3" on glass)

[Fig. 23]

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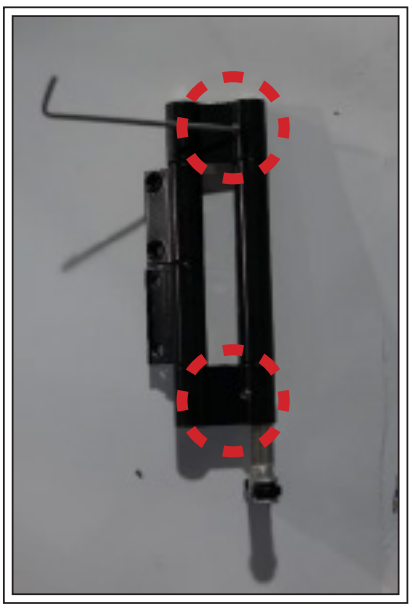
Assembly:

STEP #11:

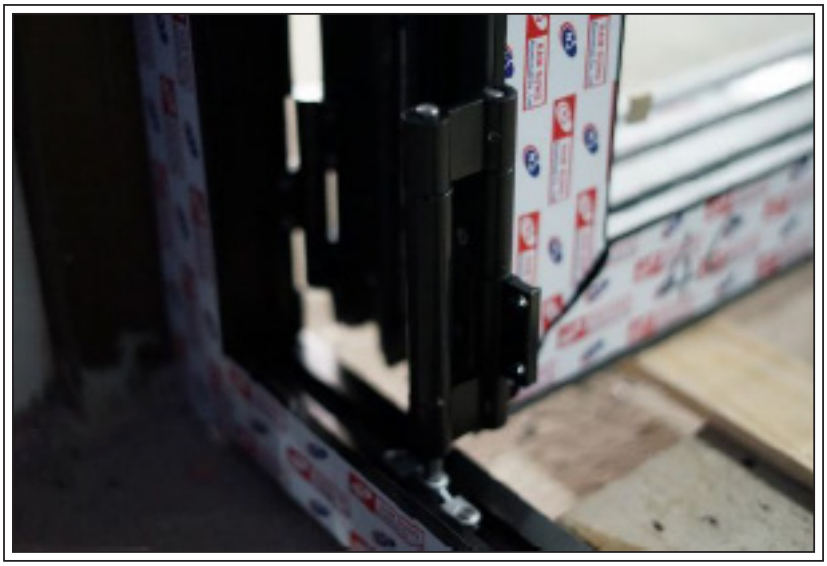
- Release 2 small screws at bottom roller so that the hinge can adjust up or down before it is put on the bottom track [Fig. 24, 25]
- Put this roller on the bottom track [Fig. 26], then secure 2 screws to the 2nd panel [Fig. 27], to finish install of 2nd panel to the 1st pane. Remember to tighten 2 smaller screws at bottom roller again from above step



[Fig.24]

[Fig.25]

[Fig.26]



[Fig.27]

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Assembly:

Complete Second Panel View

- All screw holes for hinges are pre-drilled, and the 2nd panel is the panel mark “3” on glass

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Assembly:

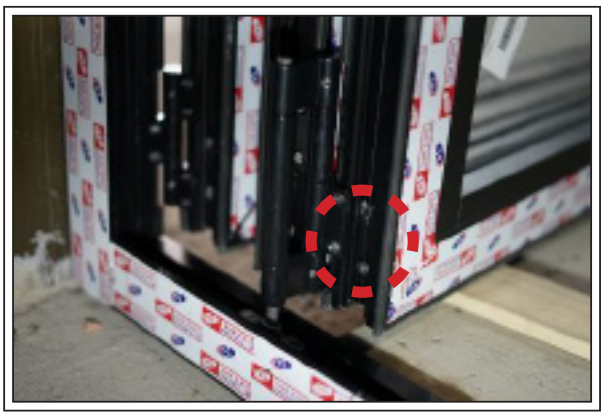
STEP #12:

- Align the 3rd panel next to 2nd panel [Fig. 29]
- Secure 2 screws at middle hinge first from 3rd panel [Fig. 31]
- Then secure 2 screws at top hinge from 3rd panel [Fig. 30]
- Next, secure 2 screws at bottom hinge from 3rd panel [Fig. 32] to finish install the 3rd panel

[Fig.29]

[Fig.30]

[Fig.31]



[Fig.32]

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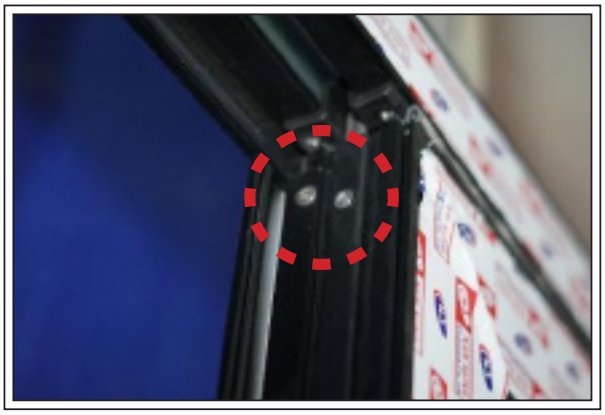
Assembly:

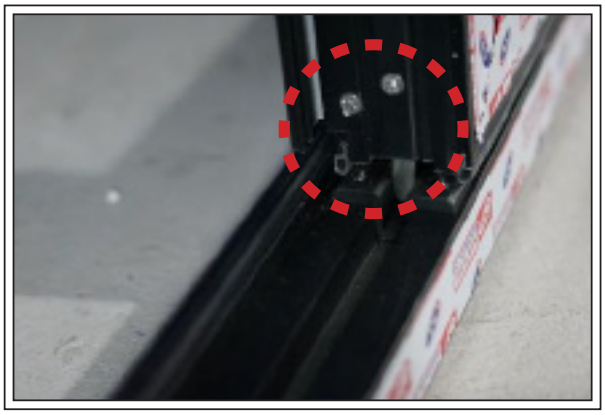
STEP #13:

- Align the 4th panel (the single panel at right side from outside) to the left side frame [Fig. 38]
- Secure 2 screws to middle hinges where have 2 pre-drilled holes [Fig. 40]
- Then secure 2 screws at top left corner hinge [Fig. 39]
- Continue secure 2 screws at bottom left corner hinge [Fig. 41] to finish install the single panel to have complete 4 panels installed on frame [Fig. 42]

[Fig.33]



[Fig.34]



[Fig.35]

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Assembly:

STEP #14:

- Align the 4th panel (the single panel at right side from outside) to the left side frame [Fig. 36]
- Secure 2 screws to middle hinges where have 2 pre-drilled holes [Fig. 38]
- Then secure 2 screws at top left corner hinge [Fig. 37]
- Continue secure 2 screws at bottom left corner hinge [Fig. 39] to finish install the single panel to have complete 4 panels installed on frame

[Fig.36]

[Fig.37]

[Fig.38]

[Fig.39]

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Lock Assembly:

STEP #15:

- Assemble the lock set for the 4th panel (single panel) [Fig. 42]

[Step 1]

[Step 2]

[Step 3]

[Step 4]

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Complete 4 Panels View

[Fig.40] Outside View

- Each panel has marked numbers on the glass panels, viewed from outside. The single panel is “1”, the 1st panel hinged to right frame marked “4”, then 2nd panel next to 1st panel marked “3”, and the 3rd panel next to the 2nd panel marked “2” [Fig. 40]

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